

# Power Source Technology for the Future

Diesel Engine-Driven Generators and Welders for the European Market





# Denyo: Making a Difference on Worksites

# Worldwide

We use electricity every day, taking it for granted. However, there are a surprising number of situations in which electricity supplied by the power company cannot be used or when there is not enough electricity, such as on construction sites, during disasters, and in developing countries. At such times, we supply as much electricity as is needed, whenever and wherever. And we meet the expectations of customers around the world. Taking this as its mission, Denyo has been working to develop better products ever since its foundation.





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# **Denyo's Strengths**

Market share in Japan for generators

Market share in Japan for welders

55%

## Boasting a high share of the Japanese market, Denyo is a leading company in outdoor power sources

Since its establishment in 1948, Denyo has firmly created its own technology, including the release of high-performance, engine-driven generators featuring excellent energy savings and the commercialization of Japan's first small, lightweight engine-driven welders, and has launched a succession of products specialized for use in outdoor locations without sources of power. As a result, today Denyo has grown into a leading company in outdoor power sources, with a market share of 65% in Japan for engine-driven generators, our main product, and 55% of the market for engine-driven welders.

02



Accurate sheet metal cutting according to the design



Cation electrodeposition coating for improving product corrosion



Generator assembly



Engine generator assembly process



Performance testing of products in the examination room

# Quality products that come from thorough start-to-finish production from design to product finishing

One reason we can create such high-quality products is our thoroughly integrated production of everything besides the engines, from design and manufacture of machine parts to assembly and finishing. Integrated production also enables us to provide products that truly meet customers' individual needs by rapidly manufacturing made-to-order products.

#### We carefully manufacture generator coils from a single wire.



Winding of copper wire to the rotor by automatic winding machine



Varnishing of rotors for protection against earthquakes, corrosion and harmful substances

# Our products are used in 130 countries worldwide.

Featuring excellent reliability and durability, high sound insulation, and supplying quality electricity, Denyo's generators are used not only as power sources on construction sites but also as precious sources of power for daily life in developing countries and sparsely populated deserts, isolated islands, and mountainous areas not reached by electricity. They are also used as power sources for events and as backup power sources in times of disaster and power outages. Thus far, our generators have helped people throughout the world, having been selected in important situations, for example, by customers as the power source for Singapore's Independence Day ceremonies and for reconstruction of the areas affected by the major earthquake in Haiti.



## We develop environmentally friendly products.

In recent years environmental regulations have become increasingly strict, as countries around the world have become concerned about air pollution and the effects on human health caused by the gases emitted from automobiles and construction machinery. Denyo was quick to work on improving environmental performance and has assembled a line of environmentally friendly engine-driven generators, including DCA-45ESEK, 45USEK, and 125USEI, which have cleared Stage IIA (the strictest exhaust gas regulation in Europe), and the DCA-US Series (Ultra Silent Series), in which we achieved a low noise level on a par with a quiet office.

# HIGH-PERFORMANCE

# The Denyo generating system guarantees the following levels of performance:

**TEMPERATURE RISE** 100 temperature rise at 40 ambient (JEC2130).

**INSULATION** ClassF (JEC2130).

**VOLTAGE REGULATION** Within±0.5% (except DCA-400ESEI)

FREQUENCY REGULATION Within 5.0% through noload to full-load.

Deviation Factor of open-circuit terminal voltage does not exceed 0.06. **VOLTAGE WAVEFORM** 

Telephone Influence Factor (TIF) is less than 50.

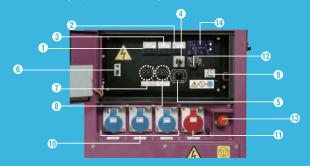
**ELECTROMAGNETIC INTERFERENCE LEVEL** Attenuated to meet most commercial requirements.

Higher than 3 Mega-ohms, measured between armature windings and earth, **INSULATION RESISTANCE** field windings and earth, field control circuit and earth.

- The innovative excitation system\* fitted on all models, in conjunction with the AVR and advanced brushless generator, provides fast voltage regulation in response to load variations, enabling use soon after start up. This system provides output stability during load variations. \*U.S.Patent No.4268788
- Synchronous brushless alternator for minimal wear.
- Designed to function in all climatic

#### **Control Panel with Outstanding User-Friendliness**

Denyo's generators feature a functional panel layout that can be easily operated even by first-timers.



**1** FREQUENCY METER **2** AC AMMETER **3** AC VOLTMETER **4** AMMETER CHANGE BREAKER (For 1-Phase Receptacle) **3** CIRCUIT BREAKER (For 3-Phase Receptacle) **●**EARTH LEAKAGE RELAY **●**1-PHASE RECEPTACLE **●**3-PHASE RECEPTACLE **OSTARTER SWITCH ®EMERGENCY STOP BUTTON ©ENGINE MONITOR** 

#### **Consideration for the Global Environment**

- Compliant with the EU's exhaust gas regulations
- Comes with an environmental base to catch spilled fuel (accumulated fuel and oil can be discharged through a
- from leaking outside the generator even if it is spilled

#### **Excellent Maintainability**

Routine maintenance is easy with Denyo's generators. conducting repairs or maintenance, the fuel tank comes in and out easily for cleaning by removing the front cover. The radiator can also be cleaned easily.

#### **Consideration for Safety**

- Breakers compliant with CE marking.
- Warning lamp indicates on the engine monitor when something is wrong or automatically shuts the engine down.
- Emergency stop button.





#### Quiet Operation Noise comparison (7m/no load) Unit: dB(A)

Residential area at night Quiet office Voice during normal conversation Typical office Inside a train **Noisy factory** Under a girder bridge



Denyo's generators run quietly thanks to the Company's original soundproofing technology. The Ultra Soundproof changes to the hood shape, which create a low noise level similar to that of a quiet office.

#### 2-Pole Generators | Soundproof Type |

# DA-6000SSEK

# TLG-18ESEK

Class F





MODEL		1-PHASE TYPE (2-POLE)	3-PHASE TYPE (2-POLE)	
		DA-6000SSEK	TLG-18ESEK	
AC Generator				
Frequence	Hz	50	50	
Output Rating	Continuous kVA	5.5	15	
	Standby kVA	6.1	16.5	
No. of Phases		Single Phase 2-wire	3-Phase, 4-Wire	
Rated Voltage	V	220	380 / 400 / 415	
Power Factor		1.0	0.8 (Lagging)	
Voltage Regulation	%	Within ± 6.0 Within ± 1.5		
Excitation		Brushless rotating exciter (with AVR)		

#### Engine (4-cycle, water-cooled diesel engine)

Insulation

Model		Kubota Z482-B	Kubota D1005-B		
Туре		Swiri chamber type			
Rated Output	kW	6.5	16.5		
Rated Speed	rpm	3000	3000		
No.of Cylinders-Bore × Stroke	mm	2-67 × 68	3-76 × 73.6		
Displacement	L	0.479	1.001		
Fuel		ASTM No.2 diesel fuel or equivalent			
Fuel Tank Capacity	L	25	42		
Fuel Consumption	L/h	1.8	3.8		
Lube Oil Capacity	L	2.05	5.1		
Coolant Capacity	L	2.75	4.7		
Battery × Quantity		12V-45Ah × 1	12V-45Ah × 1		

#### **Dimensions, Weight and Sound Power Level**

Dimensions	Length	mm	1140	1400
	Width	mm	650	720
	Height	mm	795	770
Dry Weight kg			240	437
Sound Power Level LWA dB			87	91

- ●Continuous output rating applies to operation under standard conditions as per JIS B8014.
- Standby output rating applies to intermittent or emergency operation for approximately 1 hour as per JIS B8014.
   Fuel consumption is based on operation at 75% load.
- Sound level reflects 100% rated load and is calculated by averaging the measurements at four points, each 7 meters from the source.
- Colors of products would be different from printed ones of catalogues.
   Specifications given herein are subject to change without notice.

# **Engine-Driven Generators**

4-Pole Generators | Soundproof Type |

DCA-25ESEK

# DCA-35ESEK









MODEL			3-PHASE TYPE (Sound Proof)					
			DCA-15ESEK	DCA-25ESEK	DCA-35ESEK	DCA-45ESEK	DCA-60ESEK	
AC Generator								
Frequence		Hz	50	50	50	50	50	
Output Rating	Continuous	kVA	12.5	20	30	37	50	
	Standby	kVA	13.8	22	31.5	40.7	55	
No. of Phases			3-Phase, 4-Wire					
Rated Voltage		V	380 / 400 / 415					
Power Factor			0.8 (Lagging)					
Voltage Regulati	on	%	Within ± 0.5					
Excitation			Brushless rotating exciter (with AVR)					
Insulation			Class F					

Engine (4-cycle water-cooled diesel engine)

Engine (4-cycle, v	vater-cooled	diesel en	gine)				
Model			Kubota D1703-E2B	Kubota V2203-E2B	Kubota V3300-E2B	Kubota V3800	Kubota V3800
Туре			Swirl chamber type			Direct injection, turbocharged, cooled EGR	Direct injection, turbocharged with after cooler
Rated Output		kW	12.4	18.4	28.3	38	47.8
Rated Speed		rpm	1500	1500	1500	1500	1500
No.of Cylinders-	Bore × Stroke	e mm	3-87 × 92.4	4-87 × 92.4	4-98 × 110	4-100 × 120	4-100 × 120
Displacement		L	1.647	2.197	3.318	3.769	3.769
Fuel			ASTM No.2 diesel fuel or equivalent				
Fuel Tank Capac	ity	L	62	62	82	100	125
Fuel Consumption	Fuel Consumption L/h		2.8	3.9	5.9	6.99	8.8
Lube Oil Capacit	У	L	5.6	7.9	13.2	13.2	13.2
Coolant Capacity	y	L	6.4	7.6	10.5	10.9	12.0
Battery × Quant	ity		12V-65Ah × 1	12V-65Ah × 1	12V-70Ah × 1	12V-70Ah × 1	12V-70Ah × 1
Unit							
Dimensions	Length	mm	1390	1540	1900	1900	2200
	Width	mm	650	650	860	880	1000
	Height	mm	1050	1050	1130	1400	1350
Dry Weight		kg	565	640	950	1100	1270
Sound Power Lev	/el						
Sound Power Level LWA dB		88	85	89	89	89	

- $\bullet$  Continuous output rating applies to operation under standard conditions as per JIS B8014.
- Standby output rating applies to intermittent or emergency operation for approximately 1 hour as per JIS B8014.
- Fuel consumption is based on operation at 75% load.
- Sound level reflects 100% rated load and is calculated by averaging the measurements at four points, each 7 meters from the source.
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#### 4-Pole Generators | Soundproof Type |

# DCA-70ESEI

# DCA-125ESEI

# DCA-220ESEI







MODEL			3-PHASE TYPE (Sound Proof)				
			DCA-70ESEI	DCA-125ESEI	DCA-180ESEI	DCA-220ESEI	DCA-400ESEI
AC Generator	AC Generator						
Frequence		Hz	50	50	50	50	50
Output Rating	Continuous	kVA	60	100	150	200	350
	Standby	kVA	66	110	165	220	385
No. of Phases			3-Phase, 4-Wire				
Rated Voltage		V	380 / 400 / 415				
Power Factor			0.8 (Lagging)				
Voltage Regulation %			Within ± 0.5 Within ± 1.0				
Excitation			Brushless rotating exciter (with AVR)				
Insulation			Class F				

Engine (4-cycle, w	ater-cooled	alesei eni					
Model			Isuzu 4JJ1	Isuzu 4HK1	Isuzu 6HK1	Isuzu 6UZ1	Isuzu 6WG1
Туре			Direct injection, turbocharged with after cooler			Direct injection, turbocharged with afer cooler	
Rated Output		kW	52.9	91.6	133	203	309
Rated Speed		rpm	1500	1500	1500	1500	1500
No.of Cylinders-B	ore × Strok	e mm	4-95.4 × 104.9	4-115 × 125	6-115 × 125	6-20 × 145	6-147 × 154
Displacement		L	2.999	5.193	7.790	9.839	15.681
Fuel			ASTM No.2 diesel fuel or equivalent				
Fuel Tank Capacit	Ту	L	150	250	300	460	490
Fuel Consumption L/h		L/h	8.3	17.1	25.9	33.1	57
Lube Oil Capacity	,	L	17.0	23.0	40.5	41	55.0
<b>Coolant Capacity</b>		L	12.0	20.2	27.8	54	60
Battery × Quantit	:y		12V-110Ah × 1	12V-150Ah × 1	12V-100Ah × 2	12V-150Ah × 2	12V-200Ah × 2
Jnit							
Dimensions	Length	mm	2400	3100	3500	3790	4620
	Width	mm	1000	1140	1200	1450	1450
	Height	mm	1550	1650	1700	2000	2200
Dry Weight		kg	1530	2210	2760	3870	5460
Sound Power Leve	el						
Sound Power Lev	el	LWA dB	93	93	95	96	97

- Continuous output rating applies to operation under standard conditions as per JIS B8014.
- •Standby output rating applies to intermittent or emergency operation for approximately 1 hour as per JIS B8014.
- Fuel consumption is based on operation at 75% load.
- •Sound level reflects 100% rated load and is calculated by averaging the measurements at four points, each 7 meters from the source.
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# **Engine-Driven Generators**

4-Pole Generators | Large-capacity Fuel tank Type \*Optional Model |

DCA-25ESEK

Large-capacity Fuel tank Type



DCA-45ESEK

Large-capacity Fuel tank Type



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MODEL			3-PHASE TYPE (Sound Proof)					
			DCA-25ESEK	DCA-45ESEK				
AC Generator	AC Generator							
Frequence Hz		Hz	50	50				
Output Rating	Continuous kVA		20	37				
	Standby	kVA	22	40.7				
No. of Phases			3-Phase, 4-Wire					
Rated Voltage		V	380 / 400 / 415					
Power Factor			0.8 (La	gging)				
Voltage Regulation %			Within ± 0.5					
Excitation Brushless rotating exciter (with AVR)								
Insulation			Cla	ss F				

Engine	(4-cycle,	water-cooled	diesel	engine)
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Model		Kubota V2203-E2B	Kubota V3800
Туре		Swirl chamber type	Direct injection, turbocharged, cooled EGR
Rated Output	kW	18.4	38
Rated Speed	rpm	1500	1500
No.of Cylinders-Bore × Stroke	mm	4-87 × 92.4	4-100 × 120
Displacement	L	2.197	3.769
Fuel		ASTM No.2 diesel	fuel or equivalent
Fuel Tank Capacity	L	100	170
Fuel Consumption	L/h	3.9	6.99
Lube Oil Capacity	L	7.9	13.2
Coolant Capacity	L	7.6	10.9
Battery × Quantity		12V-65Ah × 1	12V-70Ah × 1
Unit			

OTHE				
Dimensions	Length	mm	1820	2180
	Width	mm	690	880
	Height	mm	1320	1680
Dry Weight		kg	740	1280

## Sound Power Level

Continuous autout rating applies to appration under standard conditions as per IIC DOC14	

- Standby output rating applies to intermittent or emergency operation for approximately 1 hour as per JIS B8014.
   Fuel consumption is based on operation at 75% load.
- Sound level reflects 100% rated load and is calculated by averaging the measurements at four points, each 7 meters from the source.
- Colors of products would be different from printed ones of catalogues.

LWA dB

• Specifications given herein are subject to change without notice.

#### 4-Pole Generators | Ultra Soundproof Type |

# DCA-25USEI

# DCA-45USEK

# DCA-125USEI







MODEL			3-PHASE TYPE (Ultra Sound Proof)						
			DCA-25USEI	DCA-45USEK	DCA-60USEK	DCA-70USEI	DCA-125USEI		
AC Generator		·							
Frequence Hz		50	50	50	50	50			
Output Rating	Continuous	kVA	20	37	50	60	100		
	Standby	kVA	22	40.7	55	66	110		
No. of Phases			3-Phase, 4-Wire						
Rated Voltage V			380 / 400 / 415						
Power Factor			0.8 (Lagging)						
Voltage Regulati	on	%	Within ± 0.5						
Excitation			Brushless rotating exciter (with AVR)						
Insulation			Class F						

Engine (4-cycle, water-cooled diesel engine)

Engine (4-cycle, w	ater-cooled	diesel eng	jine)						
Model		Isuzu 4LE2	Kubota V3800	Kubota V3800	Isuzu 4JJ1	Isuzu 4HK1			
Туре			Direct injection, type	Direct injection, turbocharged cooled EGR	Direct injection, turbocharged with after cooler	Direct injection, turbocharged with after cooler	Direct injection, turbocharged with after cooler		
Rated Output kW			19.1	38	47.8	52.9	96.3		
Rated Speed		rpm	1500	1500	1500	1500	1500		
No.of Cylinders-B	ore × Stroke	e mm	4-85 × 96	4-100 × 120	4-100 × 120	4-95.4 × 104.9	4-115 × 125		
Displacement		L	2.179	3.769	3.769	2.999	5.193		
Fuel			ASTM No.2 diesel fuel or equivalent						
Fuel Tank Capacity L			92	170	125	150	250		
Fuel Consumption L/h			3.5	6.74	8.7	8.6	16.7		
Lube Oil Capacity L			8.5	13.2	13.2	15.0	20.5		
Coolant Capacity L			6.4	9.4	11.0	6.0	22		
Battery × Quantity			12V-65Ah × 1	12V-70Ah × 1	12-70Ah × 1	12V-110Ah × 1	12V-150Ah × 1		
Unit									
Dimensions	Length	mm	1770	2010	2400	2500	3050		
	Width	mm	790	950	1000	1000	1240		
	Height	mm	1170	1470	1550	1605	1800		
Dry Weight kg		785	1200	1560	1690	2460			
Sound Power Leve	el								
Sound Power Level LWA dB			80	81	83	84	88		

- Continuous output rating applies to operation under standard conditions as per JIS B8014.
- Standby output rating applies to intermittent or emergency operation for approximately 1 hour as per JIS B8014.
- Fuel consumption is based on operation at 75% load.
- Sound level reflects 100% rated load and is calculated by averaging the measurements at four points, each 7 meters from the source.
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# **Engine-Driven Welders**

Praised for their stable welding performance with little reduction in voltage as a result of their durability and drooping characteristic, Denyo's engine-driven welders are found in use in countries throughout the world. They can even be used as high-performance engine-driven generators. Equipped with idle-control systems that reduce fuel consumption, Denyo's welders provide excellent economic efficiency.

# DAW-300SSEK



# DLW-300ESEW



#### **Exceptional Welding Performance**

- A built-in high-performance generator ensures a stable supply of welding current. This enables outstanding welding performance with an extremely long arc and little arc interruption with the welding electrode.
- The Arc Force Regulator allows users to adjust the short cut current according to the application (excluding the DAW-300SSEK).

Soft": Enables smooth vertical and pipe welding.

# STANDARD SOFT HARD: ARC FURUE MEGULATOR)

#### **Economic Efficiency**

Fuel consumption can be reduced with e-mode, which controls engine revolutions, making them more efficient.

#### DAW-300SSEK

DAW-300SSEK is a non-step automatic control with a microcomputer that assures optimum engine revolutions under any load conditions, with slow-down (low-speed)

AUTO

#### DLW-300ESEW, 400ESEW

When welding work starts or the equipped AC Generator starts to operate, the welder works at high-speed mode, and when the unloaded condition of current is applied, the

machine operates at ow-speed mode.



#### **Environmentally Friendly**

Equipped with environmentally friendly clean engines,
 Denyo's welders are compliant with the EU's exhaust gas regulations (Stage II).

#### Safety

- Equipped with an emergency stop button
- Equipped with an earth leakage relay
- A warning lamp notifies users when an abnormality has occurred (drop in oil pressure, rise in water temperature poor battery charge).





#### **Maintainability**

 Denyo's welders provide "one-side maintenance" in which daily checks and maintenance can be performed just by opening a single door.



MODEL		DAW-300SSEK	DLW-30	OOESEW	DLW-40	0ESEW		
			DAVV-3005SEK	Full-range Operation	e-mode Operation	Full-range Operation	e-mode Operation	
C Welding Output								
Rated Output		kW	8.74	7.9	4.22	10.96	7.1	
Rated Current	Single	Α	280	260	160	330	240	
	Dual	Α	-	130	80	165	120	
Rated Voltage	Single	V	31.2	30.4	26.4	33.2	29.6	
	Dual	V	-	25.2	23.2	26.6	24.8	
Curernt Range	Single	Α	30 ~ 300 (2200 ~ 3000min <sup>-1</sup> )	60 ∼ 280	60 ~ 160	60 ~ 380	60 ~ 240	
	Dual	Α	-	30 ~ 140	30 ~ 80	30 ~ 190	30 ~ 120	
Rated Speed	Single	min <sup>-1</sup>	3000	3000	2200	3000	2200	
	Dual	min-1	-	3000	2200	3000	2200	
Rated Duty Cycle	Single	%	50	50	100	60	100	
	Dual	%	-	50	100	60	100	
Applicable Electrode	Single	mm	2.0 ~ 6.0	2.0 ~ 6.0	2.0 ~ 4.0	2.0 ~ 8.0	2.0 ~ 5.0	
	Dual	mm	-	2.0 ~ 3.2	2.0 ~ 2.6	2.0 ~ 4.0	2.0 ~ 3.2	
Phase AC Power Output								
Rated Output		kVA	-	9.	.9	13	.2	
Rated Voltage V		-	380 380		30			
Rated Current A		-	15 20		0			
Rated Speed		min <sup>-1</sup>	-		3(	000		
requency Hz -		-		!	50			
Power Factor				0.8				
Rating			-	Continuous				
Phase AC Power Output								
lated Output		kVA	3		3.3	3 × 2		
ated Voltage V 220		220						
Rated Current A 13.6		15 × 2						
requency	/ Hz			50				
ower Factor			1					
lating			Continuous					
gine (4-cycle, water-cooled	l diesel engine	e)						
Model			Kubota D722	Kubota	a D905	Kubota	D1005	
ype				Vertical, 4-cycle, w	ater-cooled diesel engine,	swirl chamber type		
Rated Output		kW	11.7	14		16	.5	
Rated Speed		min-1	,	3000				

Englie (4 Cycle, Water Cooled alexer englie)						
Model		Kubota D722	Kubota D905		Kubota D1005	
Туре		Vertical, 4-cycle, water-cooled diesel engine, swirl chamber type				
Rated Output	kW	11.7	14.7		16.5	
Rated Speed	min <sup>-1</sup>	3000				
No.of Cylinders-Bore × Stroke	mm	3-67 × 68	3-72 × 73.6		3-76 × 73.6	
Displacement	L	0.719	0.898		1.001	
Fuel		ASTM No.2 diesel fuel or equivalent				
Fuel Tank Capacity	L	19	36			2
Fuel Consumption		2.1	2.33	1.46	3.24	2.18
Lube Oil Capacity	L	3.76	5.1		5.1	
Coolant Capacity	L	3.8	4.7		4.7	
Rattery x Quantity			12V-45Ah x 1 (55R24I)			

**Dimensions, Weight and Sound Power Level** 

	•			
Dimensions	Length × Width × Height mm	1270 × 680 × 740	1410 × 680 × 770	1520 × 720 × 770
Dry Weight	kg	310	415	470
Sound Power Le	evel LWAdB	90	89	92

- Rated welding load at rated duty cycle. e-mode data is calculated by rated duty cycle at full-range operation.
- Sound level reflects 100% rated load and is calculated by averaging the measurements at six points, each 4 meters from the Source center.

# **Global Network**





### **Corporate Information**

#### **Company Outline**



Denyo Head Office, Tokyo Japan

**Company Name** Denyo Co., Ltd.

Representative Shoichi Shiratori, President

**Established** July 2, 1948

**Head Office** 2-8-5, Nihonbashi-horidomecho, Chuo-ku, Tokyo 103-8566, Japan

Paid-in Capital ¥1,954 million Fiscal Year-End March 31

**Plants** Fukui and Shiga, Japan Number of Issued Shares 25,359 thousand

**Business Lines** Manufacture and sales of engine-driven generators, welders,

air compressors and other special machinery



Denyo Fukui Plant



#### **Brief History**

July 1948 Established Japan Power Welding Machine Co., Ltd.

March 1959 Developed and manufactured high-speed engine-driven welders

December 1961 Began to manufacture engine-driven generators

February 1966 Developed sound-proof generators and began production of sound-proof engine-driven generators and welders

July 1966

July 1970

Completed construction on the Shiga Plant

March 1976

April 1976

Completed construction on the Fukui Plant

Completed construction on the Fukui Plant

February 1983 Denyo was listed on the Second Section of the Tokyo Stock Exchange

December 1992 Established a U.S. subsidiary, Denyo America Corporation

August 1995 Established a joint venture, Denyo Manufacturing Corporation in the United States

December 1997 Received ISO 9001 certification for the Fukui Plant

March 2000 Listed on the First Section of the Tokyo Stock Exchange

July 2000 Established a Singapore subsidiary, Denyo Asia Pte. Ltd.

December 2006 Moved its head office to Nihonbashi-horidomecho in Tokyo

October 2007 Established Denyo Europe B.V. in the Netherlands

July 2009 Merged with Denyo Techno Services Co., Ltd. and Denyo Trading Co., Ltd.

May 2010 Established a Vietnamese subsidiary, Denyo Vietnam Co., Ltd.



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